

Work Order ID 63048

Tuesday, October 19, 2010 9:12:23 AM

Page 1

Item ID: K642-511

Accept

Revision ID:

Item Name: saddle kit 642-511

Start Date: 10/19/2010 Start Qty: 400

Required Date: 10/26/2010 Req'd Qty: 400

Reference:

Cust Item ID:

Customer:

Approvals:

Process Plan:

Date: 10-10-19

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

DSI 9467

Rev A

IIN D206-642

Rev N

100

0.00



DC

Document Control

DOCUMENT CONTROL

Memo

Create White labels per PPP K642-511

0.00

CHG004

S. Olivas / m. m.

BS 10-10-19
(4)

110

0.00



Packaging

Packaging

Pick Kit

Memo

0.00

10/11/15 200

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Item ID: K642-511

Accept



Setup Start



Revision ID:

Item Name: saddle kit 642-511

Stop



Start Date: 10/19/2010 Start Qty: 4.00



Cust Item ID:

Required Date: 10/26/2010 Req'd Qty: 4.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

Solubg
M.M.

(x2)

130

Packaging

0.00



Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP K642-511 Location: *PK NewA*

10/19/29

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/11/30

MF

10-11-29

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Work Order ID: 63048

Parent Item: K642-511

Parent Item Name: saddle kit 642-511

Start Date: 10/19/2010

Required Date: 10/26/2010

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:A 07.06.05 new issue EC
IPP Rev.B 08.02.05 , Per ECN1080P LL

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN3C35A		Purchased	No			110	Each	68.0000	3	122			
BOLT										10/11/15			

Location	Loc Qty	Loc Code
ST353	68	
109323	6	
111724	1	
112489	31	
114523	30	

AN3C36A		Purchased	No			110	Each	115.0000	9	3618			
BOLT										10/11/15			

Location	Loc Qty	Loc Code
ST353	115	
109771	10	
115358	15	
115518	40	
115882	50	

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Work Order ID: 63048

Parent Item: K642-511

Parent Item Name: saddle kit 642-511

Start Date: 10/19/2010

Required Date: 10/26/2010

Start Qty: 4.00

Required Qty: 4.00

AN3C41A

Purchased

No

110

Each

110.0000

8



BOLT

Location

Loc Qty

Loc Code

FG

4

103324

4

ST354

106

108084

7

108409

8

114443

59

115316

32



3216

10/11/15

AN4C6A

Purchased

No

110

Each

319.0000

12



Bolt

Location

Loc Qty

Loc Code

FG

4

103344

4

ST

4

103344

0

111295

4

ST356

311

113121

111

115016

200



24

10/11/15

sl @ 20

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Work Order ID: 63048

Parent Item: K642-511

Parent Item Name: saddle kit 642-511

Start Date: 10/19/2010

Required Date: 10/26/2010

Start Qty: 4.00

Required Qty: 4.00

AN5C11A

Purchased

No

110

Each

204.0000

8



Bolt

Location

Loc Qty

Loc Code

FG

4

104817

4

ST338

200

108428

8

109898

8

114443

14

114455

70

114523

100

AN5C12A

Purchased

No

110

Each

64.0000

4



Location

Loc Qty

Loc Code

FG

2

18918

2

ST338

62

113121

62

AN5C13A

Purchased

No

110

Each

82.0000

4



Location

Loc Qty

Loc Code

FG

2

18918

2

ST338

80

111648

1

113121

29

114615

50

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Work Order ID: 63048

Parent Item: K642-511

Parent Item Name: saddle kit 642-511

Start Date: 10/19/2010

Required Date: 10/26/2010

Start Qty: 4.00 2

Required Qty: 4.00

AN5C15A

Purchased

No

110

Each

81.0000

1



Bolt

Location

Loc Qty

Loc Code

ST339

81

111819

81

110

Each

90.0000

2

AN5C32A

Purchased

No



Location

Loc Qty

Loc Code

FG

4

18918

4

ST340

86

107013

1

107463

2

111808

33

113164

50

AN5C34A

Purchased

No



110

Each

104.0000

2

Location

Loc Qty

Loc Code

FG

2

18918

2

ST340

102

107289

2

110342

2

111648

38

112454

60

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Work Order ID: 63048



Parent Item: K642-511



Parent Item Name: saddle kit 642-511

Start Date: 10/19/2010

Required Date: 10/26/2010

Start Qty: 4.00

Required Qty: 4.00

AN5C35A

Purchased

No

110

Each

93.0000

1



2
10/11/10

Location

Loc Qty

Loc Code

ST340

93

107551

2

108084

45

108407

46

AN960C10L

NAS1149C0332
R

Purchased

No

110

Each

29.0000

24



96 48
M115832 10/11/10

washer

Location

Loc Qty

Loc Code

ST245

29

107534

29

AN960C416L

Purchased

No

110

Each

132.0000

24



96 48
M114742 10/11/10

WASHER

NAS1149C0430R

Location

Loc Qty

Loc Code

FG

44

104925

44

ST346

88

106785

10

107008

10

112828

27

69220

41

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Work Order ID: 63048
Parent Item: K642-511
Parent Item Name: saddle kit 642-511



Start Date: 10/19/2010 Required Date: 10/26/2010
Start Qty: 4.00 2 Required Qty: 4.00

AN960C516L NAS1149C0532 Purchased No



WASHER

Location	Loc Qty	Loc Code
ST347	22	
103344	8	
109545	8	
111916	6	

D206-648-013 CHUZZER Manufactured No



GHW Modification

Location	Loc Qty	Loc Code
FG120	2	
42315	1	
47600	1	

D2652 Manufactured No



Bushing

Location	Loc Qty	Loc Code
FG	44	
31985	44	
ST020	299	
61645	125	
62659	174	

10/11/10
42
B63329 10/11/10
6432
10/11/10
B53311 (67) 10/11/10
26

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Work Order ID: 63048

Parent Item: K642-511

Parent Item Name: saddle kit 642-511

Start Date: 10/19/2010

Required Date: 10/26/2010

Start Qty: 4.00

Required Qty: 4.00

D2712 Manufactured No 110 Each 493.0000 10



Set Screw



40 20
polished

Location Loc Qty Loc Code

FG 50

29962 50

ST022 443

61331 443

D2932-1 Manufactured No 110 Each 2.0000 1



Saddle LH Out, 206



20
42
B62057 polished SP

Location Loc Qty Loc Code

ST421 2

45262 1

61573 1

D2933-1 Manufactured No 110 Each 4.0000 1



Saddle LH In, 206



42
polished

Location Loc Qty Loc Code

ST421 1

42978 1

ST428 3

60904 3

D2934 Manufactured No 110 Each 36.0000 2



Saddle Spacer



84
10/11/15 SP 30

Location Loc Qty Loc Code

FG 6

31929 6

ST031 30

59641 30

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Work Order ID: 63048

Parent Item: K642-511

Parent Item Name: saddle kit 642-511

Start Date: 10/19/2010

Required Date: 10/26/2010

Start Qty: 4.00 **2**

Required Qty: 4.00

D2935

Manufactured No

110 Each

67.0000 2



Saddle Spacer



84
10/19/15

Location

Loc Qty

Loc Code

ST028

67

59642

22

62690

45

D2938-1

Manufactured No

110 Each

3.0000 1



Saddle LH Out, 206



4
+2
B62059 10/19/15

Location

Loc Qty

Loc Code

ST421

2

44554

1

61578

1

ST428A

1

60905

1

D2939-1

Manufactured No

110 Each

4.0000 1



Saddle LH In, 206



+2
B62060 10/19/15 (2)

Location

Loc Qty

Loc Code

ST421

3

43188

1

62116

2

ST428A

1

58534

1

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Work Order ID: 63048

Parent Item: K642-511

Parent Item Name: saddle kit 642-511

Start Date: 10/19/2010

Required Date: 10/26/2010

Start Qty: 4002

Required Qty: 4.00

D3396-3

Manufactured No

110 Each

31.0000

2



Spacer

Location

Loc Qty

Loc Code

FG

10

26772

10

ST055

21

36336

2

45667

2

58680

17

D3407-043

Manufactured No

110 Each

21.0000

1



Tow Ring

Location

Loc Qty

Loc Code

ST464

21

42211

1

43308

1

50387

15

53551

4

D3456-1

Manufactured No

110 Each

17.0000

1



Washer

Location

Loc Qty

Loc Code

ST058

17

54692

17

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Parent Item: K642-511

Parent Item Name: saddle kit 642-511

Start Date: 10/19/2010

Required Date: 10/26/2010

Start Qty: 4.00

Required Qty: 4.00

D3457-1

Manufactured No

110

Each

29.0000

2



Washer

Location

Loc Qty

Loc Code

FG

10

32409

10

ST059

19

45913

1

52981

18

D3672-1

Manufactured No

110

Each

847.0000

24



Phenolic Washer

Location

Loc Qty

Loc Code

ST077

847

42329

150

52505

697

D3672-3

Manufactured No

110

Each

527.0000

24



Phenolic Washer

Location

Loc Qty

Loc Code

ST077

527

47023

16

57704

511

D3672-7

Manufactured No

110

Each

556.0000

24



Phenolic Washer

Location

Loc Qty

Loc Code

ST077

556

35522

8

51696

16

53237

532

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Work Order ID: 63048



Parent Item: K642-511



Parent Item Name: saddle kit 642-511

Start Date: 10/19/2010

Required Date: 10/26/2010

Start Qty: ~~4.00~~ 2

Required Qty: 4.00

MS21043-3



Purchased

No

110

Each

2,529.000

20

80



10/11/15

51

Nut

Location

Loc Qty

Loc Code

FG	76	
103691	76	
ST301	2453	
111383	20	
112314	2433	

MS21043-4



Purchased

No

110

Each

655.0000

13

52



10/11/15

Nut

Location

Loc Qty

Loc Code

FG	40	
104603	40	
ST301	615	
112492	25	
113069	8	
114523	282	
114784	300	

MS21043-5



Purchased

No

110

Each

584.0000

4

16



10/11/15

Nut

Location

Loc Qty

Loc Code

ST301	584	
111819	84	
112314	500	

4.7 206L/L-1/L-3/L-4/407 HIGH GEAR FLOAT SKIDTUBES (TRI-BAG COMPATIBLE)

Item	Qty -511	Qty -512	Qty -541	Qty -547	Qty -013	Part Number	Description
	X					D206-642-511	SKIDTUBE INSTALLATION, LH
		X				D206-642-512	SKIDTUBE INSTALLATION, RH
	1	1	X			D206-642-541	SKIDTUBE
				X		D206-642-547	WEARSHOE KIT (REPLACES -543 KIT)
	1	1			X	D206-648-013	GROUND HANDLING KIT
1			1			D3274-041	SKIDTUBE ASSEMBLY
3			1			D2646	* AFT CAP ⁽¹⁾
4			2			AN3C4A	* BOLT ⁽¹⁾
5A			2			AN960C10L	* WASHER ⁽¹⁾
5B			2			D3672-1	* WASHER (REPLACES NAS1515H3L) ⁽¹⁾
6	1					D2932-1	SADDLE, FWD OUT, LH
6		1				D2932-2	SADDLE, FWD OUT, RH
7	1					D2933-1	SADDLE, FWD IN, LH
7		1				D2933-2	SADDLE, FWD IN, RH
8	1					D2938-1	SADDLE, AFT OUT, LH
8		1				D2938-2	SADDLE, AFT OUT, RH
9	1					D2939-1	SADDLE, AFT IN, LH
9		1				D2939-2	SADDLE, AFT IN, RH
10	8	8				AN3C41A	BOLT
11	16	16				D2652	BUSHING
12A	8	8				MS21043-3	NUT
12B	16	16				D3672-7	WASHER (REPLACES NAS1515H5)
13	4	4				AN5C11A (or AN5C12A)	* BOLT ⁽²⁾
14	4	4				AN5C11A (or AN5C13A)	* BOLT ⁽²⁾
15A	8	8				AN960C516L	WASHER
15B	8	8				D3672-7	WASHER (REPLACES NAS1515H5L)
16	12	12				AN4C6A	BOLT
17A	24	24				D3672-3	WASHER (REPLACES NAS1515H4L)
17B	24	24				AN960C416L	WASHER
18	12	12				MS21043-4	NUT
20A			9	9		D3537-1	* WEARPAD ⁽¹⁾ (REPLACES D2648-3)
21A			1	1		D3537-3	* WEARPAD ⁽¹⁾ (REPLACES D3429-1)
22A			1	1		D3535-15	* WEARSHOE ⁽¹⁾ (REPLACES D2656-15)
22B			1	1		D3536-15	* GASKET ⁽¹⁾
23A			1	1		D3535-23	* WEARSHOE ⁽¹⁾ (REPLACES D2656-23)
23B			1	1		D3536-23	* GASKET ⁽¹⁾
24A			1	1		D3535-39	* WEARSHOE ⁽¹⁾ (REPLACES D3287-1)
24B			1	1		D3536-39	* GASKET ⁽¹⁾
25A			1	1		D3535-35	* WEARSHOE ⁽¹⁾ (REPLACES D2656-35)
25B			1	1		D3536-35	* GASKET ⁽¹⁾
26A			78	78		AN3C4A	* BOLT ⁽¹⁾
26B			78	78		AN960C10L	* WASHER ⁽¹⁾
26C			78			ALS7-1032-130 (or AKS4-1032-130, ALS4-1032-130, AELS-1032-130)	* INSERT ⁽¹⁾
30	1	1				D3407-043	TOW RING
32A	1	1				D3456-1	WASHER
32B	2	2				D3457-1	WASHER
33	1	1				MS21043-4	NUT
34			1			AN4C5A	BOLT
35			1			AN960C416	WASHER
36			1			D3413-1	RING
37	10	10				D2712	SET SCREW
38	2	2				D2934	SADDLE SPACER
39	2	2				D2935	SADDLE SPACER

continued on next page...

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Revision: N

Date: 09.09.09

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ITEM	QTY -511	QTY -512	QTY -541	QTY -547	QTY -013	PART NUMBER	DESCRIPTION
40					2	D3414-041	LUG ASSEMBLY (GHW)
41					4	AN3C37A	BOLT
42					8	D2652	BUSHING
43					4	MS21043-3	NUT
44					4	AN960C10	WASHER
50	9	9				AN3C36A	BOLT
51	3	3				AN3C35A	BOLT
52	24	24				AN960C10L	WASHER
53	24	24				D3672-1	WASHER (REPLACES NAS1515H3L)
54	12	12				MS21043-3	NUT
55	2	2				D3396-3	SPACER
56A	1	1				AN5C35A	BOLT
56B	1	1				AN5C15A	BOLT
60	2	2				AN5C32A	BOLT
61	2	2				AN5C34A	BOLT
62	4	4				MS21043-5	NUT

NOTES: (1) DENOTES THAT PART IS INCLUDED WITH D3274-041 ASSEMBLY ABOVE
 (2) CHOICE OF BOLT WILL DEPEND ON CROSSTUBE (SEE INSTALLATION PROCEDURE)

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